

RANITE F35

Section 1: Identification

Product Name: Ranite F35
MSDS Issue Date: May 29, 2015

Synonyms: N/A

CAS Number(s): See section 3
Product Usage: Electrodes for welding

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Transportation Emergency Number: Emergency Response & Training Solutions

Section 2: Hazard(s) Identification

Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS):

Health, Skin corrosion/irritation, 1

Health, Specific target organ toxicity - Single exposure, 3

Health, Carcinogenicity, 1

Health, Specific target organ toxicity - Repeated exposure, 2

GHS Label elements, including precautionary statements

GHS Signal Word: DANGER GHS Hazard Pictograms:







GHS Hazard Statements:

H314 - Causes severe skin burns and eye damage

H335 - May cause respiratory irritation

H350 - May cause cancer

H373 - May cause damage to organs through prolonged or repeated exposure

CGA-HG11 - SYMPTOMS MAY BE DELAYED.

GHS Precautionary Statements:

P232 - Protect from moisture.

 ${\tt P261-Avoid\ breathing\ dust/fume/gas/mist/vapors/spray}.$

P271 - Use only outdoors or in a well-ventilated area.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

CGA-PG27 - Read and follow the Safety Data Sheet (SOS) before use.

Hazards not otherwise classified (HNOC) or not covered by GHS

Route of Entry: Eyes; Skin

Target Organs: Throat; Nose, Respiratory system

Inhalation: Short term overexposure to welding fumes may result in discomfort such as: dizziness, nausea, or dryness or

irritation of the nose, throat, lungs, and/or eyes. ACCUTE EFFECTS: Irritating to the nose, throat and respiratory tract.

 $SUBCHRONIC/CHRONIC\ TOXICITY\ CHRONIC:\ Chronic\ overexposure\ to\ welding\ fumes\ can\ result\ in:\ Chronic\ respiratory\ problems,\ iron$

build-up in the lungs, bone erosion, reduced pulmonary functions and nervous disorders.

Skin Contact: The bright light produced by the arc can burn skin and eyes

Eye Contact: Fumes may be moderately irritating to the eyes

Section 3: Composition / Information on Ingredients

| Components of mixture* | CAS Number | Weight percentage** |
|-------------------------------|------------|---------------------|
| Molybdenum | 7439-98-7 | 0.15 – 4.2 |
| Calcium Fluoride | 7789-75-5 | 3 - 6 |
| Feldspar | 68476-25-5 | 0 – 1 |
| Calcium Carbonate | 1317-65-3 | 7 – 16 |
| Potassium Oxalate Monohydrate | 6487-48-5 | 0 – 1 |
| Cellulose | 9004-34-6 | 0 – 1.5 |
| Bentonite Clay | 1302-78-9 | 0 – 5 |
| Sodium Silicate | 6834-92-0 | 0 – 5 |
| Potassium Silicate | 1312-76-1 | 0 – 5 |
| Iron | 7439-89-6 | 68 – 97 |
| Wollastonite | 13983-17-0 | 0 – 1 |
| Mica | 12001-26-2 | <0.3 |
| Cobalt | 7440-48-4 | 0 – 9.2 |
| Aluminum | 7429-90-5 | <0.3 |
| Vanadium | 1314-62-1 | 0 – 0.65 |
| Titanium | 7440-32-6 | 0 – 0.5 |
| Titanium Dioxide | 13463-67-7 | 0 – 1.5 |
| Tungsten Carbonyl | 14040-11-0 | 0 – 4 |
| Dolomite | 16389-88-1 | 0 – 6 |
| Sodium Silicate | 1344-09-8 | 0 – 1.4 |

IMPORTANT: This section covers the materials from which these products are manufactured. The fumes and gases produced when welding with normal use of these products are covered in Section 11.

Section 4: First Aid Measures

<u>EMERGENCY AND FIRST AID PROCEDURES</u> – Inhalation: Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention. Non-irritating.

Section 5: Firefighting Measures

Welding consumables are not flammable; however, the welding arc and sparks will ignite other combustible materials. Do not weld in the presence of combustible materials.

Section 6: Accidental Release Measures

GENERAL PROCEDURES: Prevent waste from contaminating the surrounding environment. Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal, provincial, and local regulations.

Section 7: Handling and Storage

Storage Requirements: Store in a dry area.

Section 8: Exposure Controls / Personal Protection

| Exposure Limits: | | | |
|-------------------------------|------------|----------------------|--------------------------------|
| Components of mixture | CAS Number | OSHA PEL mg/m³ | ACGIH TLV mg/m³ |
| Molybdenum | 7439-98-7 | 15.0 | 10.0 |
| Calcium Fluoride | 7789-75-5 | 2.5 As F | 2.5 |
| Feldspar | 68476-25-5 | 5.0 TWA | 5.0 TWA |
| Calcium Carbonate | 1317-65-3 | 15.0 | 2.0 |
| Potassium Oxalate Monohydrate | 6487-48-5 | NL | NL |
| Cellulose | 9004-34-6 | 10.0 | 10.0 |
| Bentonite Clay | 1302-78-9 | 5.0 (Dust) | 5.0 |
| Sodium Silicate | 6834-92-0 | NL | NL |
| Potassium Silicate | 1312-76-1 | NL | NL |
| Iron | 7439-89-6 | 10.0 | 5.0 (oxide fume) |
| Wollastonite | 13983-17-0 | NL | NL |
| Mica | 12001-26-2 | 3.0 | 3.0 |
| Cobalt | 7440-48-4 | 0.01 TWA | 0.02 TWA |
| Aluminum | 7429-90-5 | 15.0 | 10.0 NL |
| Vanadium | 1314-62-1 | 0.05 TWA | 1.0 TWA |
| Titanium | 7440-32-6 | 10.0 NL | 10.0 |
| Titanium Dioxide | 13463-67-7 | 10.0 NL | 10.0 |
| Tungsten Carbonyl | 14040-11-0 | 5.0 TWA, 10.0 STEL | 5.0 TWA, 10.0 STEL (inhalable) |
| Dolomite | 16389-88-1 | NL | NL |
| Sodium Silicate | 1344-09-8 | NL * NL = Not Listed | NL |

CLG: Ceiling Limit

STEL: Short Term Exposure Limit

<u>Respiratory Protection</u> – Use sufficient ventilation, local exhaust at the arc, or both to keep the fumes and gases below TLV's in the workers breathing zone. In confined spaces, use respirable fume respirator or air-supplied respirator.

Eye Protection – Wear eye/face protection.

<u>Protective Clothing</u> – The intensity of the arc and the sparks emitted from it can cause severe burns. All skin should be covered.

Section 9: Physical and Chemical Properties

Physical State: The welding consumable discussed herein is composed of a wire strip or solid wire rod with or without a flux based core or outer coating.

Section 10: Stability and Reactivity

Hazardous Decomposition: The composition and quantity of welding fumes generated are dependent upon several variables including the base material, base material contaminants and/or coatings (paint, galvanized, etc.) welding process utilized. Other factors that will affect the quantity of fumes available for inhalation are the number of welding operators in a designated work area, the quality of ventilation, the position of the operator with respect to the fume plume, as well as the presence of contaminants in the atmosphere from other manufacturing operations. Reasonably expected fume constituents of this product would include: complex oxides of iron, manganese, silicon, chromium, nickel, molybdenum, calcium, magnesium, and titanium.

COMMENTS: No hazard exists until this product is used in welding.

Section 11: Toxicological Information

REPRODUCTIVE TOXIN: Not known MUTAGENICITY: Not known

Section 12: Ecological Information

ENVIRONMENTAL DATA: No data available

Section 13: Disposal Consideration

Dispose of in accordance with federal, state and local regulations.

Section 14: Transport Information

SPECIAL SHIPPING NOTES: Special shipping considerations for this product are limited to those necessary to prevent damaging the product.

Section 15: Regulatory Information

Component (CAS#) [%] - CODES

Molybdenum: soluble and insoluble compounds (7439-98-7) [0.15-4.2%] MASS, OSHAWAC, PA, TSCA, TXAIR

Calcium carbonate (limestone) (1317-65-3) [7-16%] MASS, OSHAWAC, PA, TSCA, TXAIR

Calcium fluoride (CaF2) (7789-75-5) [3-6%] TSCA

Feldspar-group minerals (68476-25-5) [0-1%] TSCA

Potassium oxalate monohydrate (6487-48-5) [0-1%]

Cellulose (9004-34-6) [0-1.5%] MASS, OSHAWAC, PA, TSCA, TXAIR

Bentonite clay (1302-78-9) [0-5%] TSCA

Sodium silicate (6834-92-0) [0-5%] TSCA

Potassium silicate (1312-76-1) [0-5%] TSCA

Iron (7439-89-6) [68-97%] TSCA

Wollastonite (13983-17-0) [0-1%]

Cobalt (7440-48-4) [0-9.2%] MASS, NJHS, OSHAWAC, PA, PROP65, SARA313, TSCA, TXAIR

Titanium dioxide (13463-67-7) [0-1.5%] MASS, OSHAWAC, PA, TSCA, TXAIR

Tungsten carbonyl (W(CO)6), (OC-6-11)- (14040-11-0) [0-4%] TSCA

Dolomite (CaMg(CO3)2) (16389-88-1) [0-6%] TSCA

Sodium Silicate (1344-09-8) [0-1.4%] TSCA

Regulatory Code Descriptions

RQ = Reportable Quantity

OSHAWAC = OSHA Workplace Air Contaminants

TSCA = Toxic Substances Control Act

NJHS = NJ Right-To-Know Hazardous Substances

SARA313 = SARA 313 Title III Toxic Chemicals

MASS = MA Massachusetts Hazardous Substances List PA = PA Right-To-Know List of Hazardous Substances

TXAIR = TX Air Contaminants with Health Effects Screening

PROP65 = CA Prop 65

Section 16: Other Information

| NFPA Numbers (estimated) | Health: 2 | Flammability: 0 | Reactivity: 0 |
|--------------------------|-----------|-----------------|---------------|
| | | | |

WHMIS Category: Class D, Division 2: Chromium





The information supplied herein follows the guidelines of WHMIS, GHS, OSHA Hazard Communication Standard 29 CFR 1910.1200 and California Proposition 65, to the best of our knowledge, is accurate and complete. The recommended hygiene and handling practices are believed to be appropriate for the use of this material. However, it is up to the end user to review this information and establish their own procedures and guidelines, based upon their particular application(s). Rankin Industries assumes no responsibility for damage or injury resulting from the end use of this product.