

Rankin Industries
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FIGHT PART WEAR CAUSED BY ABRASION, IMPACT, HEAT AND MORE WITH RANTUBE

SAN DIEGO, CA (August 4, 2009) – Rankin Industries' Rantube, a premium large diameter tubular hardfacing electrode, combats part wear in heavy industry caused by severe abrasion, erosion, impact, and heat.

Rantube deposition rates are up to 6.5 pounds per hour for the 7/16" (11mm) size. The 1/4" electrode is designed for all position welding and can be used at low amperage to hardface thin edges on tillage tools and similar parts.

Rantube can be applied to heavy industry parts made from cast iron, manganese steel, and mild steel without preheat. High carbon and alloy steels may require preheat.

Electrodes are available in three large diameters: 1/4" (6mm), 5/16" (8mm), and 7/16" (11mm).

Special tubular design features include:

- a graphite end seal for quick arc start;
- flux coating to prevent damage if dropped and allow non-heated storage;
- high density alloy powder fill;
- steel case that seals the tubular section containing alloys to prevent contamination, moisture pickup, and alloy loss if the electrode is dropped;
- 1/4" (6mm) fits all electrode holders;
- and are color coded for alloy identification.

Rankin[®] Industries is a designer and manufacturer of a full range of build-up and hardfacing products and specialty alloys, and is based in San Diego, California. For more information about hardfacing and wear resistance solutions visit www.Rankin.com.

Editors Note: Product Photography Available